This *Handbook of Research on Innovation and Clusters* is intended to provide a comprehensive information source for scientists, students, policy makers and cluster managers keen to have an up-to-date overview of clustering in high-tech industries, cluster case studies and cluster policies. A parallel *Handbook of Research on Innovation and Clusters: Cases and Policies* will present a similar up-to-date overview of agglomeration and cluster theory, cluster research methods, clustering in different spatial contexts, and clustering in service industries. A rich empirical material in both Handbooks makes it possible to learn lessons from cluster experiences in many different industries and countries in Europe and North America.

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